



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

split

D4682-043
Job Sheet 179506-A



Part No: D4682-043

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Job Created: 6/29/18

Due Date: 6/25/18

Type: SOLD

Job Qty: 2 ea

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

S088454

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC	2 pcs	6/25/18	6/25/18	0.00	0.00	QC5		
160	Large Fab	2 pcs	6/25/18	6/25/18	0.00	3.28	Large Fab 7		
170	QC	2 pcs	6/25/18	6/25/18	0.00	0.00	QC9		
180	QC	2 pcs	6/25/18	6/25/18	0.00	0.00	QC5		
190	SprayPaint	2 pcs	6/25/18	6/25/18	0.00	0.07	Spray Paint		
200	QC	2 pcs	6/25/18	6/25/18	0.00	0.00	QC5		
210	Packaging	2 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2		
220	QC21-SA	2 Ea	6/25/18	6/25/18	0.00	0.00	QC21		

OK
EL
EL
AS JUN 30 2018
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SP JUL 01 2018
21
9-00 JUL 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4682-9	Wearplate Shim	2 Ea (1 ea)	160-Large Fab	<i>S057102</i>

Backward 138854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Large Fab	D4682-9	2	27	0

Part Specifications

Specifications could not be found.



Container No: S088454



Part: D4682-043

Job No: 179506-A

Serial No/Batch: S082761

Revision:

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/29/18

Plex 6/29/18 9:12 AM dart.lacelle.linda

Rush!!!



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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D4682-043

Job Sheet 179506



SPK

Part No: D4682-043

Job Qty: 6 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet		<i>SPK</i>
110	Waterjet	6 pcs	6/25/18	6/25/18	0.00	0.91	Waterjet1		<i>SPK</i>
120	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Waterjet-3		<i>SPK</i>
130	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC8-5		<i>SPK</i>
140	Small Fab	6 pcs	6/25/18	6/25/18	1.77	1.46	Small Fab-7		<i>SPK</i>
150	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		<i>SPK</i>
160	Large Fab	6 pcs	6/25/18	6/25/18	0.00	9.84	Large Fab 7		<i>SPK</i>
170	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC9		<i>SPK</i>
180	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		<i>SPK</i>
190	SprayPaint	6 pcs	6/25/18	6/25/18	0.00	0.20	Spray Paint		<i>SPK</i>
200	QC	6 pcs	6/25/18	6/25/18	0.00	0.00	QC5		<i>SPK</i>
210	Packaging	6 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2		<i>SPK</i>
220	QC21-SA	6 Ea	6/25/18	6/25/18	0.00	0.00	QC21		<i>SPK</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.8600 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	6 Ea (1 ea)	160-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	8	194	0
160-Large Fab	D4682-9	6	3	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 4:03 PM dart.white.jesse

